

Split

Work Order ID 126540 *-4*

126540

Thursday, November 13, 2014 8:37:39 AM

Item ID: D3779-7 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Handle
Start Date: 11/17/14 Start Qty: 26.00 *26* Cust Item ID:
Required Date: 11/19/14 Req'd Qty: 26.00 *26* Customer:
Reference:

Approvals: Process Plan: *[Signature]* Date: *1411-12* Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3779	REV C								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120		0.00							
120	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1- Form handle as per dwg								
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.00							
Quality Control									

DAS
30
9-89

10

14/12/12

DEC 22 2014

10

FF

DAS
30
9-89

60

14/12/12

Work Order ID 126540

Thursday, November 13, 2014 8:37:39 AM

126540

Page 2

Item ID: D3779-7

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Handle

Start Date: 11/17/14 Start Qty: 26.00

26

Cust Item ID:

Required Date: 11/19/14 Req'd Qty: 26.00

26

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

NR2

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

140

Identify as per dwg & Stock Location: GA

0.00

140

Packaging

Memo

0.00

DAS
30
9-891014/12/22

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

15/1/5 15DN-12-22

Picklist Print

Page 1

Thursday, November 13, 2014 8:38:23 AM

Work Order ID: 126540

126540

Parent Item: D3779-7

D3779-7

Parent Item Name: Handle

Start Date: 11/17/14

Required Date: 11/19/14

Start Qty: 26.00

Required Qty: 26.00

Comments: IPP REV:A 13.04.12 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3203-1		Manufactured	No				Each	17.0000		26			
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D3203-1

FF DEC 22 2014

Handle

Location

Loc Qty

Loc Code

ST490

126533

17

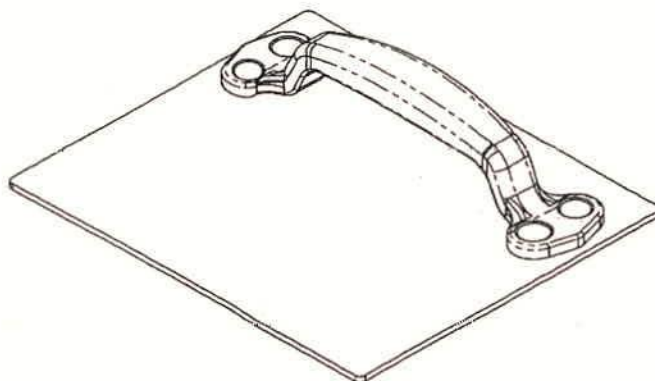
126443

17

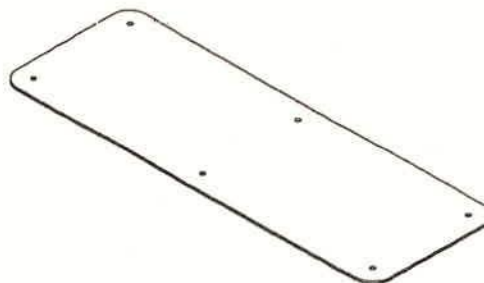
10

1

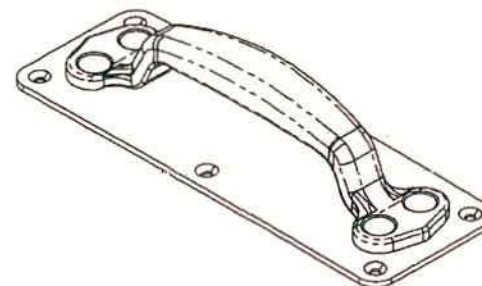
QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION
X		D3779-041	HANDLE ASSEMBLY
	X	D3779-043	HANDLE ASSEMBLY
	1	D3203-1	HANDLE
1		D3779-1	PLATE
	1	D3779-5	PLATE
1		D3779-7	HANDLE
4	4	MS20426AD10-9A	RIVET, CSK



**D3779-043 HANDLE ASSEMBLY
(INTERIOR)**



D3779-3 DOUBLER PLATE



**D3779-041 HANDLE ASSEMBLY
(EXTERIOR)**

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: (SEE SHEETS 2 & 3)
- 7) WEIGHT: D3779-3: 0.14 lbs
D3779-041: 0.71 lbs
D3779-043: 1.14 lbs

RELEASED
2012-07-23

C	CHANGED RIVET FROM -9 TO -9A CHANGED D3779-041 FROM FLAT TO CONTOURED	RP	12.04.26
B	REFORMAT IAW DART QSI 043: MS20426AD10-9 WAS MS20426AD10-8 (ZN D6-1, B5/B4-2). REASON: PRODUCTION FACILITY (PART11-136)	MB	11.11.24
A	NEW ISSUE	AJS	08.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	A.P.	DRAWING NO.	REV. C
MFG. APPR.		D3779	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		HANDLE ASSEMBLY, CABIN SLIDING DOOR	NTS
DATE	12.04.26	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. IT IS NOT TO BE USED FOR ANY PURPOSES OR DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT THE EXPRESS WRITTEN PERMISSION OF DART AEROSPACE LTD.	